

## ABSTRACT OF THE DISCLOSURE

A fabrics for producing jeans, in particular, a knitted fabric for producing indigo-dyed cotton denim jeans, which is suitable for producing four-season type jeans, is provided. Here, raw yarn obtained by dyeing 100% cotton yarn with natural indigo dyestuffs is knitted by a ring-type knitting machine, to thus provide a knitted fabric for producing four-season type indigo-dyed cotton denim jeans which possesses color tones such as blue and black peculiar to jeans as well as possesses functions such as flexibility, ventilation, warmth-keeping performance, and elasticity, and which can be also put on in midsummer and midwinter. Cotton denim jeans are not knitted by a cotton knitting machine which discriminates warp and weft to thus cause skin friction and creases, but are knitted with the knitted fabric by a ring-type knitting machine without discrimination of warp and weft. Accordingly, the knitted fabric possesses functions of flexibility, ventilation, warmth-keeping performance, and elasticity, according to textual features of the knitted fabrics. Also, raw yarn before knitting is colored with blue or black which is a natural indigo dye, to thereby possess a color peculiar to the jeans and impose no burden of friction with the skin on a wearer. Also, although the four-season type indigo-dyed cotton denim jeans closely contact any portion of the wearer's body, they can be put on even in midsummer and midwinter due to a soft feeling to the touch. To realize this, a knitted fabric for producing cotton denim jeans is produced by the steps of: obtaining raw yarn by dyeing 100% cotton yarn with natural indigo dyestuffs of blue

or black; directly inserting rubber yarn which has spandex features into the raw yarn; and simultaneously knitting the rubber-yarn inserted raw yarn by a ring-type knitting machine, to thus provide the knitted fabric for producing indigo-dyed cotton denim jeans which possesses spandex features.

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